

# SUREFIRE®

## SOCOM LOW BACK-PRESSURE SUPPRESSOR USER MANUAL

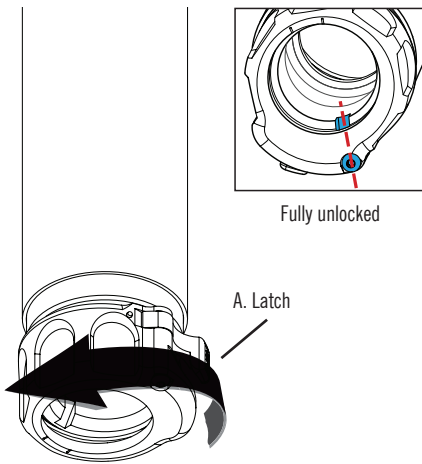


### WARNING

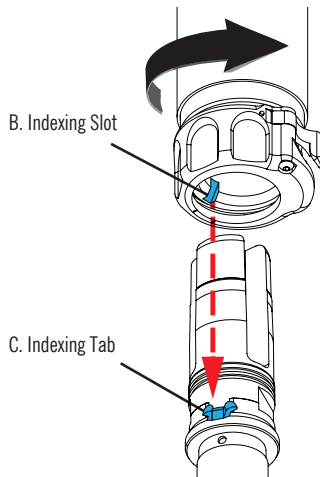
ALWAYS verify that the weapon is unloaded and on SAFE before proceeding with the installation. Refer to your host weapon user's manual for proper safety procedures.

## INSTALLATION

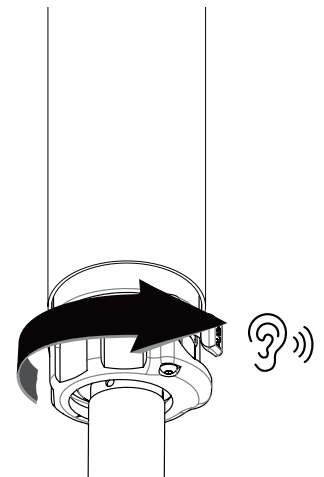
A SOCOM adapter is required for mounting a SOCOM suppressor. Refer to SureFire Adapter User Manual for adapter installation instructions.



1. Open the lock ring by pressing down on the latch (A) and rotate until it stops and is fully unlocked (when unlocked, the screw should line up with the indexing slot).



2. Slide suppressor over adapter and rotate until the suppressor drops; the indexing slot (B) should seat onto the adapter indexing tab (C). The suppressor should no longer rotate when fully seated.



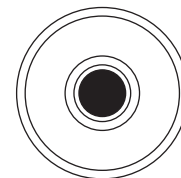
3. Tighten the lock ring until rotation stops. Audible clicks should be heard while tightening.

## SUPPRESSOR ALIGNMENT

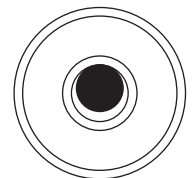


CAUTION

To prevent a baffle strike, always verify the suppressor alignment with an alignment bore rod prior to firing the suppressor on a different host weapon. Contact SureFire Technical Support at 714-545-9444 or [techsupport@surefire.com](mailto:techsupport@surefire.com) if alignment is questionable.



PROPER ALIGNMENT



OUT OF ALIGNMENT

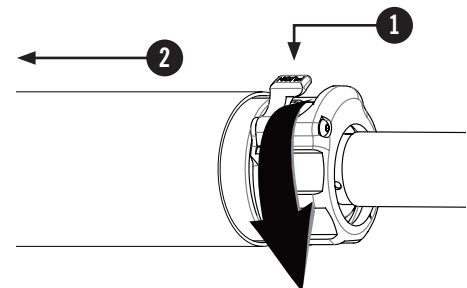
## REMOVAL



CAUTION

Suppressor and host weapon can reach temperatures that will inflict severe burns. Use caution or allow them to cool off sufficiently before handling.

1. Depress the latch and rotate the lock ring to the unlocked position.
2. Pull the suppressor away from the adapter.

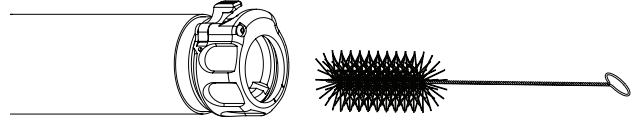


## MAINTENANCE

While SureFire suppressors require minimal maintenance, it is recommended that the adapter and suppressor be cleaned in conjunction with regular weapon maintenance. SureFire suppressors require no lubricant; they are manufactured with a permanent dry lubricant on the lock ring. Any weapons-grade oil can be used in addition to the dry lubricant to facilitate smooth rotation of the lock ring.

## CLEANING

Brush and/or scrape the attachment areas inside the suppressor and around the adapter. Gun cleaner may be used to remove carbon/copper fouling from the mounting surfaces on the adapter and suppressor.

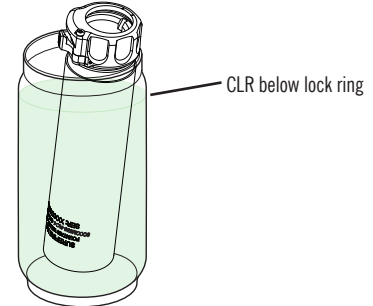


*Note: Whenever the mounting adapter is replaced on the host weapon, the suppressor needs to be cleaned for proper mounting surfaces.*

## OPTIONAL ARMORER-LEVEL CLEANING

*Note: Extensive cleaning of SureFire suppressor is not required but can be done every 10,000 rounds or annually if desired.*

1. Soak the suppressor, just below the lock ring, with CLR<sup>®</sup>, and leave the suppressor undisturbed for 24 hours.
2. Remove suppressor and rinse with water.
3. Brush the attachment areas with a nylon brush.
4. Rinse with water.
5. Fire 5 to 10 rounds with live ammunition to expel loosened debris.



Do not let the lock ring submerge in CLR as it will discolor the Ionbond coating.

## FIRING SCHEDULE

Limit full-auto firing to reduce heat buildup and extend the suppressor life.



Avoid more than 90 rounds of sustained fire. Always allow the suppressor to cool down before resuming firing. High-rate firing beyond 120 rounds can cause cook-off conditions. Clear stoppages quickly and leave the chamber empty to prevent a cook-off.

## WET SUPPRESSION

To eliminate first round flash, remove the suppressor from the weapon and add a small amount of water into the rear of the suppressor or submerge under water. Drain all excess water from the suppressor before re-attaching. Note: A "wet" suppressor can be used in potentially flammable environments; it reduces the possibility of a secondary ignition.

## WARRANTY

SureFire warrants our suppressors and suppressor-related products to be free from defects in workmanship and materials for the lifetime of the original owner. We will repair, replace, or refund your original purchase price of a product if it is determined by SureFire to be defective. This warranty does not cover normal wear and tear, damage to the suppressor resulting in whole or in part from unauthorized repairs, unstable or non-SAAMI/NATO-specification ammunition, abuse, misuse, or neglect. Unwarranted repairs to the suppressor, including but not limited to core rebuilds, made necessary by any of these factors will be invoiced to the owner who will be given the right to approve such work before it commences. BSDs and BFAs are designed to be used with blank ammunition only. Any damage due to live-fired rounds is not covered by this warranty and cannot be repaired. SureFire assumes no responsibility whatsoever and will honor no claims for damages, regardless of nature, for physical injury or property damage resulting from careless and/or irresponsible handling, adjustments to the suppressor and/or suppressor related products, neglect or abuse.

## DISCLAIMER

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## WARRANTY CLAIMS

For repair or replacement email Technical Support at [technicalsupport@surefire.com](mailto:technicalsupport@surefire.com) or contact Customer Service at 800-828-8809 (toll free) or 714-545-9444 and obtain a Return Merchandise Authorization number (RMA#). An initial request for RMA can also be submitted through the link on [www.surefire.com](http://www.surefire.com). You may be supplied with additional shipping instructions specific to the product being returned. Package the unit carefully and in accordance with all instructions then return to the mailing address provided (no CODs please). SureFire will pay any reasonable shipping costs to return the unit to you. ©2019 SureFire, LLC. All rights reserved.

